# KAIFENG JASUN INDUSTRY CO. LTD.

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# 电子辊印切块机

# Electronic cutter & printer



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# 使用说明书
# USER MANUAL

## 一、介绍introduction

本机主要用于透明皂、肥皂出条机挤出的皂条，进行连续不 断的自动滚印切块机成型，电子光标跟踪系统，电脑设定完成以后可以切割长度为 60mm-500mm 之间的任何尺寸和重量的透明皂、肥皂，依靠皂条推动运转，成品皂精确到±1（克）。能将品牌或花纹正确地滚印到每一块皂体中间，成品皂的切口垂直、平行、美观、速度快。产量： 根据出条机的出条速度而定。

This machine is mainly used for transparent soap and soap bars extruded from soap dispensers. It is used for continuous automatic roll cutting and cutting machine molding, electronic cursor tracking system, and the computer can cut the length between 60mm-500mm. Transparent soaps and soaps of any size and weight are driven by soap bars, and the finished soap is accurate to ± 1 (g). The brand or pattern can be correctly rolled into the middle of each soap body. The cut of the finished soap is vertical, parallel, beautiful and fast.

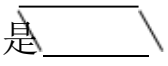
Yield: The delivery speed of the machine may be.

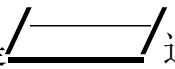
# 二、使用说明及调整：

Instructions and adjustments:

1 开机，显示我厂的厂名和联系方式。点触摸屏上任意一点显示主界面。点调整模式进入下一界面，在《每块版数》处输入所上压轮的版数（输入方法；直接点数字会出现一个输入数字的界面，点 CLR 清零，再点所需数字，点 Enter确定。本机所有数字均这样输入）。再在《压轮直径》处输入所上压轮的直径（精确到毫米，越准确越好）。

1 Power on, display the factory name and contact information of our factory. Tap any point on the touch screen to display the main interface. Click the adjustment mode to enter the next interface, and enter the number of press wheels (input method; input method; directly click the number will appear a number input interface, click CLR to clear, and then click the required number Press Enter to confirm. All numbers on this machine are entered like this). Then enter the diameter of the upper pressure roller (accurate to the millimeter, the more accurate the better).

2 在《回零后偏移量》处输入（-11000），点运行模式，点《回原点》，切刀回原点。现在可以启动出条机，注意不要把出条机开的太快，现在就可以切了。观察肥皂切出来的形状，如果是这样就说明切刀原点定的低了，要往上，第一次在〈回原点偏移

量 〉 处输入 的是（ -11000 ） 现在要根据肥皂 的斜度输入（- 11500- 13000），点停车，再点回原点，启动出条机看肥皂切出来垂直度，如果是这样就说明切刀原点定的高了，要往下降，第一次在〈回原点偏移量〉处输的是（- 11000），现在要根据肥皂的斜度输入（-9000——- 10000）。重复几次这样就可以把肥皂调直。〈调直后最好把这个数记下来〉

2 Enter "- 11000" at "Offset after returning to zero", point the operation mode, click "return to origin", and return the cutter to the origin. Now you can start the drawing machine. Be careful not to open the drawing machine too fast. You can cut it now. Observe the shape cut out by the soap. If this is the case, the origin of the cutter is set to be low. To go up, the first time you enter (- 11000) at <Offset Offset>, you must now use the slope of the soap. Enter (- 11500- 13000), point to stop, then point back to the original point, start the drawing machine to see the verticality of the soap cut out. If so, it means that the origin of the cutter is set high, and it will go down. The origin offset is (- 11000). Now you have to enter (-9000——- 10000) according to the slope of the soap. Repeat this several times to straighten the soap. <It is best to write down this number after straightening>

3 如果肥皂切出来不在两块肥皂的正中间，在生产状态下可以根据切入点的位置点调整方式的（粗调）和（微调），在切花数据设定

粗调值输入 2000，微调值输入 500（以后可以根据需要随便调整）再点左移和右移调到两块肥皂的中间就可以快速出条了。

3 If the soap cut out is not exactly in the middle of the two pieces of soap, in the production state, you can adjust the (coarse adjustment) and (fine adjustment) according to the position of the cut-in point. Set the coarse adjustment value in the cut flower data and enter 2000, and enter the fine adjustment value 500 (you can adjust it later as needed), then shift left and right to the middle of the two pieces of soap to quickly pull out the bar.

4 生产完毕，关电源，如果不换压轮的情况下再次生产，开电源后点〈回原点〉，出条就可以了，如果更换压轮只需把〈每版块数〉和〈压轮直径〉输入，就可以了，别的不用动。如果垂直度有偏差也可以在调整模式下点垂直度调整项的（开始调整〉，需在慢出条下进行，等切刀停止，根据本说明书的第（2）条直接点左移右移。移动完点调整完毕。

4 After the production is completed, turn off the power. If the production is performed again without changing the pressure roller, click <Return to origin> after the power is turned on, and the receipt will be fine. 〉 Enter it, just don't move anything else. If there is a deviation in the verticality, you can also click the verticality adjustment item in the adjustment mode (start adjustment), which needs to be performed under a slow bar, wait for

the cutter to stop, and directly move left and right according to Article (2) of this manual The adjustment of the moving end point is completed.

5 定长模式，点击定长模式，出现定长模式界面，点定长模式开启，输入所需长度，就可以切出所定长度的肥皂。

Fixed-length mode. Click on the fixed-length mode. The fixed-length mode interface appears. Click on the fixed-length mode. Enter the required length to cut out the soap of the specified length.

6 开机时电机不正常运转切断电源检查线头是否松动。断口先正后切偏检查印字轮是否拧紧或轮与胶版是否松动。

6 The motor does not run normally when the machine is turned on. Turn off the power and check whether the wire is loose. The fracture is cut first and back to check whether the printing wheel is tightened or whether the wheel and the offset plate are loose.

7 本设备适用电压:220v 。 必须确保接地良好。

7 This equipment is suitable for voltage: 220v. You must ensure that the ground is good.

8 压轮直径计算方法：所需肥皂的长度，乘以版数（ 一般是 4 块）再除以 3.14 就是轮子的直径，减去版的（厚度乘以 2）。

8 Pressure roller diameter calculation method: The length of the required soap, multiplied by the number of plates (usually 4 pieces) and then divided by 3. 14 is the diameter of the wheel, minus the version (thickness multiplied by 2).

9 本机重量 100 公斤，长 85 厘米，宽 55，高 105 厘米

10 This machine weighs 100 kg, 85 cm long, 55 width and 105 cm high.

## 三、配套设备Matching machines

